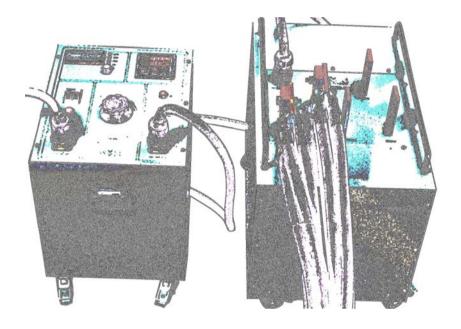


USER'S MANUAL



LET-4000-RD

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USER'S MANUAL

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ADDENDUM 1: "TM-01-MC MULTIFUNC"	ΓΙΟΝ TIMER"

LET-4000-RD PACKINGLIST

1	LET-4000-RD Power Unit
1	LET-4000-RD Control and measuring Unit
1	Supply Cable
1	Interconnecting Cable
2	Timer probes
2	Test Leads (4x180 mm² wires , 3m long each)
1	Measurement Certificate
1	Warranty

1. DESCRIPTION

1.1. INTRODUCTION

The LET-4000-RD set is designed to make the testing of primary protection relays as fast and as functional as possible.

Since the set can produce up to 8KA, it is vital to have sufficient power to hook up long connecting cables without problems; nominal power is therefore 8000VA. Due to the size and weight, the makers opted for twin units - a Power Unit and a Measuring Unit, detailed below.

1.2. POWER UNIT

Inside the power unit are the regulating, production, and connecting elements essential for the proper operation of the set. It comes in a steel casing, heat-enameled with anti-rust epoxy paint of sufficient rigidity. It is fitted with wheels for convenience of movement and contains the following elements:

- 1 Current-producing transformer having the following technical characteristics:
 - o Primary: 220V, 50-60Hz.
 - o Secondary:
 - 2V 4000A
 - 4V 2000
 - 8V 1000A
 - 16V 500A

Power in each output range: 8KVA.

The apparatus is fitted with a set of copper-strip connecting terminals of adequate dimension for the high current.

In addition, the power input has an automatic magnothermic cutoff switch of sufficiently calibrated.

1.3. CONTROL AND MEASURING UNIT

This unit houses the control and regulating devices, the connection and disconnection control, chronometer for timing relay action and digital ammeter to measure current output. It is connected to the power unit by 5m of multi-wired cable. Details of each of these systems which make up the control and measurement and are given below.

1.3.1. Regulating control.

1 Continuous-regulation auto transformer (variac) control having

the following technical characteristics:

o Power supply: 220V ± 10%, 50-60Hz.

o Output: 0-220V.

o Power: 8KA

1.3.2. Measurement of output current.

Output current is measured via a digital instrument with 3 ½ digits and a switching system for the different measurement ranges, each range has it's own indicating LED's.

The technical characteristics are as follows:

c Ranges: 0-500/1000/2000/4000A.

o Accuracy: ± 0.5%



IMPORTANT: Each range ONLY WORKS with the correspondent tap. If you have selected the 500A range in the ammeter and you are connected in the 1000A tap the ammeter will not be metering the output in the 1000A tap.

1.3.3. Measurement of action time.

The action time of the relay being tested is measured via a digital chronometer incorporated in the set. The technical characteristics are as follows:

- o Measurement range: 00.001sec to 99999sec.
- o Start signal: By internal contact with the current output connection signal.
- o Stop signals: Potential-free contacts (open or closed).
- Presence or absence of voltage from 5-250V either AC or DC.

For more information see Annex 1 timer TM-01-MC.

2. OPERATING INSTRUCTIONS

2.1. GENERAL REMARKS

The LET-4000-RD is simple and convenient to use test set, for any operator possessing the minimum knowledge of electricity normally needed by someone in charge of testing. The apparatus is designed to maintain maximum nominal amperage in each range under continuous service; this means that much higher currents may be sustained for short intervals, provided that the maximum output voltage is sufficient for the impedance connected to it. In such cases the ammeter's measurement range may be insufficient; in such an event, an external ammeter must be used. In any case the power unit is heat-protected throughout, so that if temperature exceeds the set limits, current output is cut off and cannot be restored until the temperature is low enough to operate without risk to the system.

Owing to the large number of possible applications of the set, these notes do not include specific practical examples. They simply indicate how to obtain the desired current readings and how to interpret the measurements.

2.2. RECEPTION AND START-UP

The set comes in a well-protected package containing:

- o Control and measuring unit
- o Power unit
- o Supply cable
- o Interconnecting cable
- o Timer probes (2)
- o 2 Test Leads (4x180 mm² wires, 3 m long each)
- User's manual

Check that the above elements are there and that they show no signs of

damage from transportation. Should there be any such damage, contact

us or our representative before starting up the apparatus.

Once unpacked, the procedure for starting up the apparatus is as follows:

- 1. Connect the two units together (Power and Control) with the cable supplied. Special care should be taken to tighten the connector fixing screws properly.
- 2. Ensure that the power supply is 220V \pm 10%, 50 or 60Hz (see point 8).
- 3. Check that the automatic cutoff on the power unit is in position "0" (off).
- 4. Check that there is no moisture in the system and that it is not in contact with extraneous live conductors.
- 5. Connect the set to the power supply from the two terminals on the power unit. Use cable of minimum 6mm² section.
- 6. Set the automatic cutoff to position "I" (on). This energizes all the control and measurement circuits but not the power circuits. The following elements should light up:

Power Unit

"Set connected" indicator light.

Control Unit

Ammeter measurement range indicator

(Whichever is selected). Turn the selector to

check that all range indicators are working.

o The ammeter display should show ".000" ± 2 digits.

- o The green button/light marked OFF on the "REGULATION" section.
- The timer display should show "00".
 On energizing, the timer will often start counting. Press the RESET button to return it to "00".

Once all these checks are run, the power unit can be tested. Procedure is as follows.

- 7. Connect one of the contacts of an AC voltmeter in the 20V range to the terminal marked "0". The other voltmeter contact should be connected to the terminal marked "0-16V max. 250A".
- 8. Press the red button/light marked "ON" in the "REGULATION" section of the control unit. The green "OFF" light should go out and the red light come on. This energizes the power circuit.



NOTE: The voltage surge on connecting the autotransformer may produce in feed current peaks up to 20 times the nominal maximum (18A), although of very short duration (approx. 2ms). For this reason, if there is protection on the LET-4000-RD power intake, this should be set for a minimum time of 10 msg, otherwise the set may trip before time

- 9. Turn the autotransformer on the control unit clockwise. The voltmeter connected earlier should show approximately 20% more than the nominal voltage at the contact in this case, 16V + 20%. Move the voltmeter contact connected to the live terminal to check measurement at all the output marked thus:
 - o 0 16V max 500^a
 - o 0 8V max 1000a
 - o 0 4V max 2000°
 - o 0 2V max 4000a

If all the foregoing steps are completed satisfactorily, the set is ready to use. In the event that the apparatus fails to respond properly in any of these steps, please contact us or your representative immediately.

2.3. CURRENT REGULATION

2.3.1. Application and precautions

The purpose of the LET-4000-RD system is to inject a given current to a receiver. This may be anything from a simple wire to a complex assembly such as a direct protective relay or an indirect protective relay operating through a measurement transformer. It is very important that the user fully understands the operative principle of the apparatus as set forth below, in order to avoid damage to the receivers being tested. The regulating system establishes a given voltage between the "0" terminal and the selected terminal, as indicated on each one. The resulting current will obviously depend on the Z impedance of the load. This means that if we take, for instance, the "0-500A" output, whose maximum output is 16V, and connect it to a load of 0.01W, at maximum regulation we will have a current equal to 16/0.01, that is 1600A, which could cause the kind of damage described earlier. Logically, therefore, regulation must begin with the minimum value.

If the impedance connected is very low, even at minimum setting, there may be some residual current if the regulator output is not exactly zero.

2.3.2. Regulating procedures

One immediate consequence of the foregoing considerations is:

There is no way of knowing beforehand what regulating position will ensure a given current on any receiver.

This means in principle that there must be an empirical regulating procedure, which we shall call "direct", and a prior calculation procedure, which we shall call "indirect".

2.3.2.1.Direct procedure

This consists in using the regulator to set the output at the desired level starting from zero. The procedure is as follows:

- Connect the receiver with cables of appropriate section, ensuring that the connections are properly tightened.
- o Selected the ammeter measurement range corresponding to the selected output.
- o Check that the auto transformer is set at minimum "0"
- Press the "ON" button to activate the voltage output.

o Turn the autotransformer to the value required. You may not attain this value even with the regulator set at maximum. This indicates excessive impedance in the output, which must then be optimized by increasing the section and reducing the length of the conductors, checking the quality of the connection, etc. When the output is disconnected with the OFF button, the supply of current to the receiver is immediately cut off.

2.3.2.2.Indirect procedure

In many cases it may not be possible to set a given current level by direct procedure, owing to the characteristics of the receiver. In such cases we can use the "indirect procedure". This consists in determining impedance in the receiver by means of a reduced current input. Procedure is as follows:

- o Hook up the receiver with cables of adequate section, ensuring that the connections are properly tightened.
- Select the ammeter measurement field corresponding to the selected output.
- o Check that the auto transformer is set at minimum "0"
- o Connect a voltmeter <u>to the output terminals</u>, set at the most suitable range for the selected output.
- o Press the "ON" button to activate the voltage output.
- o Turn the auto transformer until the voltage is at least 10% of the final value desired. Then take a reading from the voltmeter and ammeter.

- o Press the OFF button to disconnect the voltage output.
- o Calculate the impedance of the load using the formula:

where:

Vr = Voltmeter reading

Ir = Ammeter reading.

We can thus calculate the no-load voltage needed to obtain a given current value by applying the following formula:

Vr = Voltage to be attained without load.

Ir = Current desired on connecting output.

Once Vr is obtained, the procedure is as follows:

- o Disconnect one of the connecting cables to the receiver.
- o Connect output (ON).
- Turn autotransformer to adjust output to the Vr value calculated.
- o Disconnect output (OFF).
- Reconnect cable to receiver
- Without touching the regulator, reconnect the "ON" output. The current input value will then be as calculated with possible variations in the power supply.

2.3.2.3. Connection to the receiver

The quality of the connection to the receiver is vital for testing. Allowance must be made not only for the resistance of the connection, but also for induction, which is most important at the high ampere levels with which the LET-4000-RD operates. In order to minimize this effect, the connections should be run as close together as possible, and even joined with clips if they are very

long. Connecting cables should never be run far apart, as they generate a loop.

2.4. USING THE TIMER

The logical chronometer incorporated in the LET-4000-RD is a system for measuring the time lapse between two events. This chronometer has of course been designed to work with electrical devices, and therefore it starts and stops in response to "open/close contact" or "voltage absence/presence signals. For more details see ANNEX 1.

2.4.1.Description

The timer is in the upper right section of the apparatus, with all its controls located on the mounting plate. These are:

- o Connector for test contact.
- Connector for test voltage.
- "Open/close/off" selector switch for contact tested.
- "Absence/presence/"off" selector switch for voltage tested.
- Reset button
- o 5-digit display up to 99999sec.

The system will always measure the time elapsing between connection of the current output when the "ON" button is pressed and the occurrence in the relay of any of the events described above. The technical characteristics of this particular system are as follows:

- Maximum measurement: 99999 seconds.
- Resolution: 0.001 seconds.
- o Accuracy: ± 0.0003 seconds.
- Max. signal input voltage: 220V DC, AC.
- Min signal input voltage: 5V DC, AC.

In the LET-4000-RD. when the power circuit disconnects immediately the timer stop. To reconnect the power circuit, press the "RESET" button, which will turn the timer back to zero.

2.5.TESTING RELAYS

Following is a description of the general way of applying a given level of current to a relay in order to test its I/t response curve. Obviously, time must be measured from the moment the full test current is applied. Since the output current depends on the load represented by the relay measuring circuit, as we explained earlier, this current must first be adjusted to the relay. In order to do this as quickly as possible and avoid heating, the current is raised from 0 to the desired level, then power is immediately cut off by pressing the "OFF" button. Naturally adjustment, as it is activated by the power button. As timing is not required at this stage, the chronometer should be zeroed by pressing "RESET".

On completion of preliminary adjustment, the LET-4000-RD is ready to run the test once the relay has been left to recover its initial state. First, connect the relay timing stop signal via one of the connectors provided. A contact or voltage signal may be selected as appropriate using the switches. Press the "ON" button, which will immediately give the desired current level in the relay and start the timer. When the relay trips, the timer will stop, indicating the time elapsed, and the test is complete.

3. SPECIFICATION

TECHNICAL CHARACTERISTICS

- o Power supply......220V 50/60Hz.
- o Output.....Selectable in 4 ranges.
 - 0 500A 0-16V.
 - 0 1000A 0-8V.
 - 0 2000A 0-4V.
 - 0 4000A 0-2V.

CURRENT MEASUREMENT:

Digital class 0.5% of full scale measurement.

TIME MEASUREMENT:

Digital, from 00.000sec to 99999 sec, \pm 0.001 sec.

Duty cycle:

MAX. CONTINOUS CURRENT	MAX. CURRENT 60 MIN	MAX. CURRENT 15 MIN	MAX. CURRENT 3 MIN.	MAX. CURRENT 1 MIN.	MAX. CURRENT 1 SEC.	OPEN CIRCUIT VOLTAGE
4000 A	4800 A	7200 A	9600 A	12000 A	21.6 kA	2.65 V
2000 A	2400 A	3600 A	4800 A	6000 A	10.8 kA	5.30 V
1000 A	1250 A	1800 A	2500 A	3100 A	5.6 A	10.45 V
500 A	630 A	900 A	1250 A	1550 A	2.8 A	21.55 V
Cooling Time	15 min	20 min	20 min	30 min		

^{*}Guaranteed values at ambient temperature < 25° C



NOTE: Proper cable size must to be used to ensure that the current limits are achieved

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DIMENSIONS

Power Unit:

0	Height	530 mm.
0	Width	430 mm.
0	Depth	570 mm
WEIG	<u> </u>	120 Kg.

Control and Measurement Unit:

0	Height420 mm	
0	Width350 mm.	
0	Depth 350 mm	
WEIG	<u>HT</u> 45 Kg	J.

4. AFTER SALES SUPPORT

4.1. WARRANTY

This is an expression of trust that our products obtain. based on the reliability and functionality standards that our customers expect.

The warranty covers the free replacement or repair of defective components for one year in the terms specified in the supplied warranty statement and registration card.

Damages resulting from improper handling of the product. use outside the scope and limits of the product's specifications. negligence. installation not in accordance with the standards or warnings listed in the Instructions Manual and servicing or manipulation by unauthorized persons are not covered by the warranty.

4.2. CUSTOMER SUPPORT

EUROSMC guarantees the supply of materials and components for its products up to 3 years after discontinuation. This support is extendable to 5 years for technical service.

4.3. OTHER EUROSMC PRODUCTS

Portable Relay Test Equipment and Software

Medium & High Voltage Circuit Breaker Analyzer

Primary injection units up to 20.000 A

Digital handheld chronometer.

Digital handheld phase angle meter

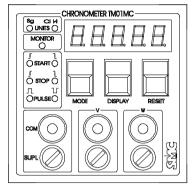
Digital Portable microhmeter up to 100 A Test current.

Test systems for automatic miniature circuit breakers.

Voltage and current regulation equipment.

Step & Touch Voltage measurement equipment

ADDENDUM 1: "TM-01-MC MULTIFUNCTION TIMER"



1. INTRODUCTION

This timer was designed as an instrument necessary in our current injection test set for testing relays. Its function is to determine of the most important parameters in relay testing, the timing reaction of the trip time. This timer is incorporated in the unit, with the intention of minimizing the number of test instruments needed to be carried for tests in field use.

2. CONTROLS AND FUNCTION DESCRIPTION

Sq

2.1. MEASUREMENT DISPLAY

This display is made up to 5 digits of 7 segments, with the decimal point on the right hand side.

2.1.1. INDICATORS

<u>UNITS:</u> This group is made by 2 LED's, which indicate the measurement shown



Measurement in seconds from 00.000 to 99999, and automatically changes the decimal point.

Ci/Hz Measurement in cycles, the frequency measurement in Hertz, works as a frequency meter. Frequencies from 20.000 to 4000.0 Hz., can be measured

MONITOR: This LED indicates the input state of the timer



If the LED is lit, the input is closed between W and COM (common) or the presence of voltage between V and COM (common)

2.2.2. FUNCTION MODES

The various function modes are selected by the press button key marked MODE; and determines the various combinations that can be used to start and to stop the timer. As well it selects, if the timer, is the timer mode or frequency mode.

START: These 2 LED's indicate the type of operation of the injection control in which the timer will start



- Start with current Injection
- Start with injection cut off

<u>STOP:</u> These 2 LED's indicate the type of signals received in the input tap, in which the timer will stop and hold the timing measurement



- Stop with the circuit (tap COM and W) or the presence of voltage (tap COM and V)
- Stop with the circuit open (tap COM and W) or the absence of voltage (tap COM and V)

<u>PULSE</u>: These 2 LED's indicate the type of signal in the Input tap of the timer, which will stop or start the timer



- Starts with the circuit closed or with the presence of voltage
- Stops with the circuit open or the absence of voltage
- Starts with the circuit open or the absence of voltage
- Stops with the circuit closed or the presence of voltage



FREQUENCY: If the LED Ci/Hz is lit it measures the frequency input in the tap COM and V

2.2.3. PRESS BUTTON CONTROLS

These are made up of 3 press button switches:



<u>MODE:</u> Each time this button is pressed it will automatically change the function mode. The total function modes are 7, in which 4 modes are to start and stop the timer, 2 for the pulse mode, and 1 for the frequency measurement



<u>DISPLAY:</u> This mode selects time measure in either seconds or cycles



<u>RESET:</u> When this button is pressed, it stops and resets the timing reading displayed, having the unit ready to start the following test. If the press button remains pressed for more than 2 seconds "..." appears in the display, which deactivates the timer and it's internal functions of HOLD and TRIP of the unit which is installed.

2.2.4. INTERNAL FUNCTIONS

These are the internal chronometer functions which the timer has over the unit it is installed in. These are:

HOLD

This retains the ammeter reading of the injection instrument. This is produced in the moment the timer

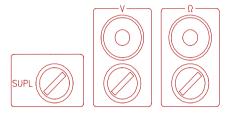
stops. The injection set is free and ready to work again when the RESET button is pressed.

<u>TRIP</u>

Approximately 1 second from the timer stopping, it also stops the current output. It is not possible the inject again until the TIMER is RESET.

2.2.5. PROTECTIONS

All fuses are located on the front panel of the timer, and clearly marked.



INDICATION	PROTECTION	FUSE
SUPL	Voltage Supply	50mA/250V fast 5x20mm.
V	Voltage Input	32mA/250V fast 5x20mm.
W	Contact Input	32mA/250V fast 5x20mm.



Replace only with fuses of the same type and rating. Otherwise, the warranty will be void.

SPECIFICATIONS						
Working	Absolute Range		0-40a C			
temperature	Relative Range		20 – 30 ^a C			
Accuracy	Time measurements			± 0.01% Rd± 1 ms		
Resolution	Maximum (in all modes) In the pulse mode, times of less than 5 ms cannot be measured		1 ms/0.05 Cycles/0.001 Hz.			
Inputs	Contact	Voltage circuit Current circuit		open short	10.2 V. 13mA	
	Voltage	Input Rang			5-250V(ac, dc) 20-4000 HZ.	
		Impedar	nce Input		19 KW	